



Engineered to Deliver

1-800-501-1587

WWW.TRACRAC.COM

IN-30000_F

T-RAC G2

Installation Instructions

TracRac Inc.
994 Jefferson St.
Fall River MA 02721
www.tracrac.com
800-501-1587

Thank you for your purchase of a T-Rac G2 cargo rack from TracRac®. TracRac® takes great pride in the quality and workmanship we put into every product. We designed the T-Rac G2 specifically to meet your cargo management needs and it will do just that. With 800 lbs of load capacity and its heavy-duty aluminum construction you can be sure this rack can handle all of your gear.

To get started, please take a minute to reference the packing list and ensure that all of the components of your T-Rac G2 are in the package. The installation should take you approximately 65 to 90 minutes.

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For further assistance, please don't hesitate to call TracRac's Technical Assistance Team @ 1-800-501-1587
or
You can view a step by step installation guide on YouTube.
com
Search Keyword: T-Rac G2
(www.youtube.com/watch?v=y_57jxcCCKw)

PLEASE READ BELOW - IMPORTANT!

WARRANTY REGISTRATION FORM


- Please **DO NOT FORGET** to fill out your Warranty Registration Form on the back of this installation guide or online at www.tracrac.com. By completing (this form or on tracrac.com) and returning your **PRODUCT REGISTRATION FORM** you will receive these important benefits:

WARRANTY CONFIRMATION:

- Your prompt product registration confirms your right to the protection available under terms and conditions of your TracRac warranty.

PRODUCT PROTECTION:

- We will keep the model number and date of purchase of your TracRac product on file to help refer to this information in the event of a product warranty issue.

 Please follow these instructions carefully. Ensure that bolts are torqued to the specified rating and ensure that all diagramed and instructed relative distances for components are met. Failure to do so will waive the warranty.

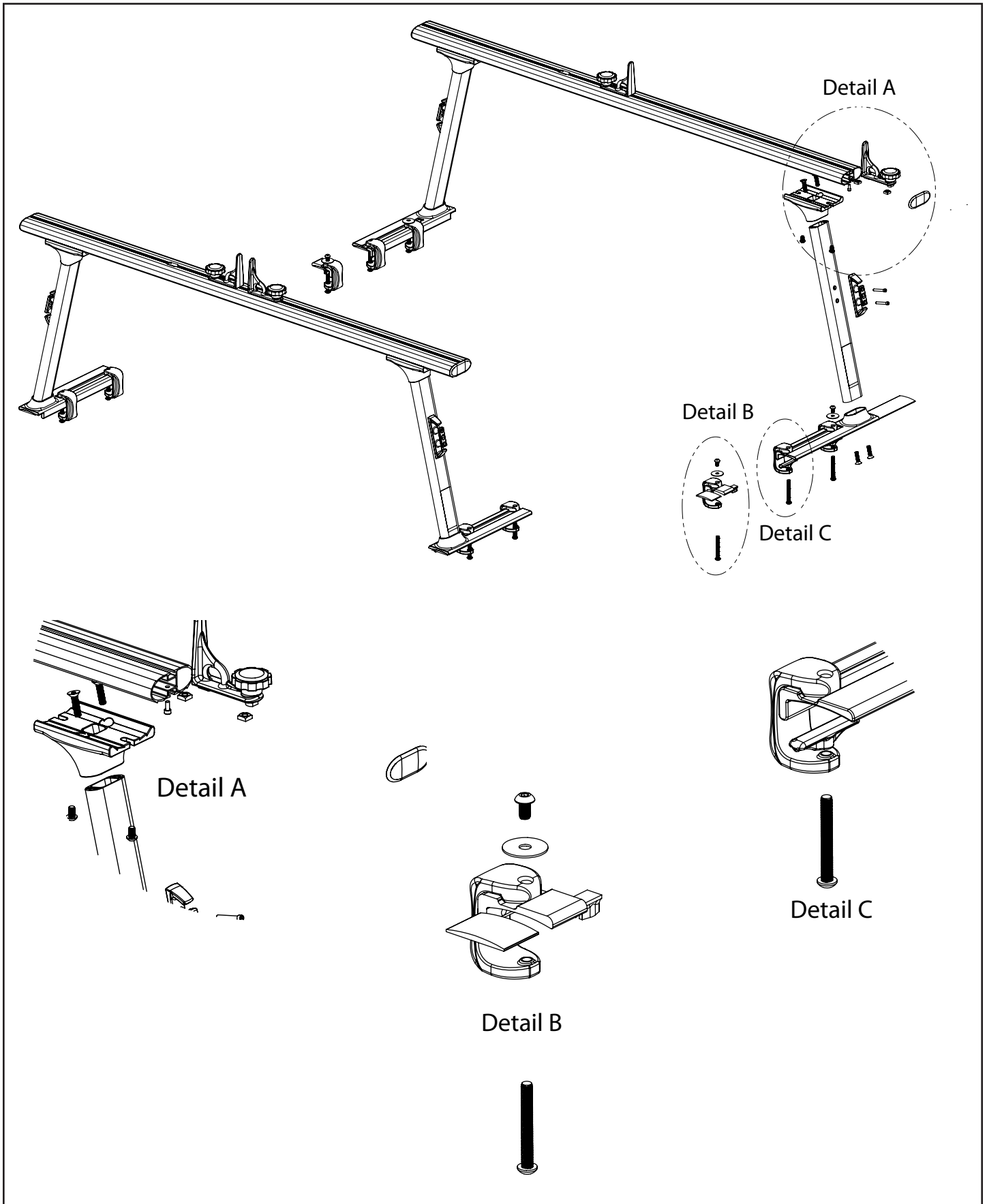
Parts Overview



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PARTS

ITEM NO.	PART NUMBER	DESCRIPTION	Qty
1	01-30008	P/C, DOUBLE T-SLOT CROSSBAR, ROUTERED	2
2	01-27013	P/C, UPRIGH BASE LF/RR	2
3	01-30001	ASM, MODULAR UPRIGHT, T-RAC	4
4	01-27012	P/C, MODULAR SADDLE	4
5	01-27014	P/C UPRIGHT BASE RF/LR	2
6	RX-11034-3	SHIM, ROUNDED	4
7	01-27023	P/C, DOUBLE/TRIPLE CROSSBAR ENDCAP	4
8	01-27046	P/C, UPRIGHT CLEAT	4
9	01-27015	HARDWARE BAG - CLAMPS	1
10	01-27016	HARDWARE BAG - UPRIGHT/SADDLE	1
11	01-30005	HARDWARE BAG - CLEATS	1
12	KB-90004	KNOB, FEMALE 3/8-16 UNC	4
13	01-23321	P/C, CROSSBAR TIEDOWN	4
14	01-41503	P/C, TOOL BOX SHIM	2
15	01-30006	HARDWARE BAG - TB MOUNT	1
16	01-27029	P/C, TB FRONT MOUNT	10

TOOLS

Tools you will need:

- 7/32" Allen Key*
- 3/16" Allen Key*
- Tape Measure
- Recommended: Torque Wrench.

Use a T-Handeled Allen Key for better leverage

7/32" Allen Key*

3/16" Allen Key*



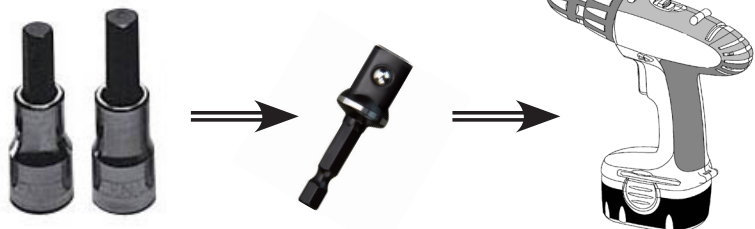
Tools that will make it easy

- 7/32" & 3/16" Hex Bit Socket
- 1/4" Socket Adaptor
- Electric Drill / Socket Wrench

7/32" & 3/16" Hex Bit Socket

1/4" Socket Adaptor

Electric Drill



These tools although not necessary, will make the install time faster.

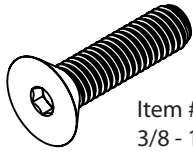
Hardware



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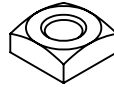
Upright/Saddle Hardware



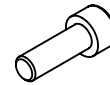
Item # 17
3/8 - 16 x 1.5"
Flat Head Cap Screw
(FHCS)
Qty - 16



Item # 18
3/8 - 16 x .625"
Button Head Cap
Screw (BHCS)
Qty - 8

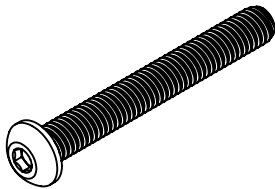


Item # 19
3/8 - 16
Square Nut
Qty - 8

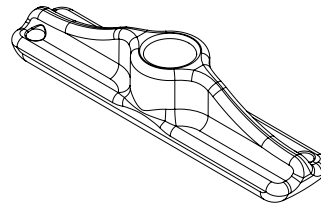


Item # 20
M6-1
Socket Head Cap
Screw (SHCS)
Qty - 4

Clamp Hardware

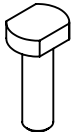


Item # 21
3/8 - 16 x 2.5"
Button Head Cap Screw
(BHCS)
Qty - 8

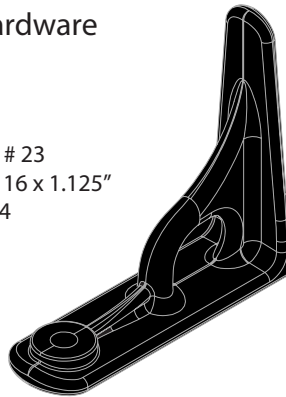


Item # 22
3.0"
U - Channel
Qty - 8

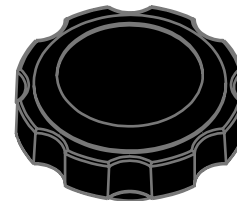
Aluminum Tiedown Hardware



Item # 23
3/8 - 16 x 1.125"
Qty: 4

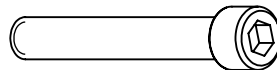


Item # 24
Die-Cast Aluminum
Crossbar Tiedown
Qty:4



Item # 25
Tiedown Knob
Qty:4

Aluminum Cleat Hardware

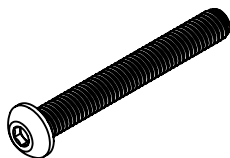


Item # 26
1/4-20x 1.75"
Socket Head Cap Screw (SHCS)
Qty - 8

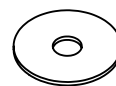
Toolbox Mount Kit



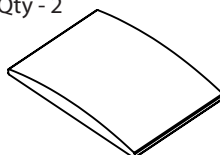
Item # 27
3/8 - 16 x .625"
Button Head Cap Screw (BHCS)
Qty - 4



Item # 28
3/8 - 16 x 2.5"
Button Head Cap Screw
(BHCS)
Qty - 2



Item # 30
3/8 - .045
Stainless Steel Washer
Qty - 4



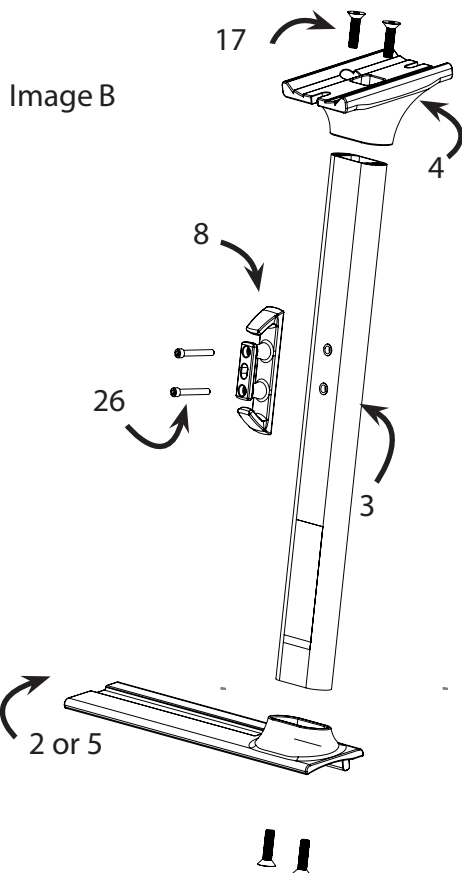
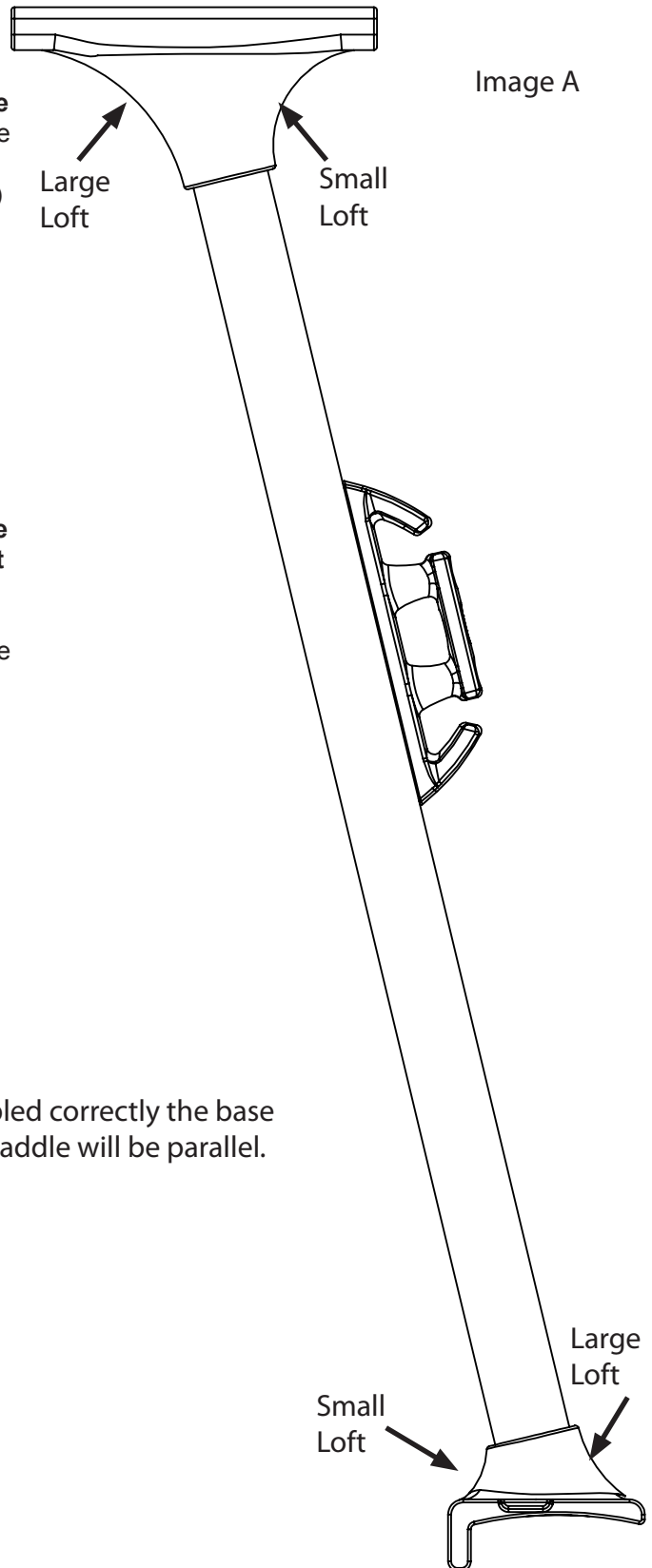
Item # 29
Plastic Shim
Qty - 2



Item # 31
7/8"
Clamp Foot
Qty - 2

UPRIGHT ASSEMBLY

1. Secure the cleat (Item 8) to the rivet nuts on the outside of the upright using two 1/4"-20 SHCS (Item 26). **Torque the 1/4"-20 SHCS to 6 ft-lbs.** This will help orientate the upright when assembling the saddle and base.
1. Insert the top (opposite the decal) of the upright (Item 3) into the Saddle (Item 4). Make sure that the smaller loft is facing the side with the cleat. See Image A.
2. Bolt the saddle through the top by using two 3/8"-16 FHCS (Item 17) and tighten using a 7/32" Allen Key (or 7/32" Allen Drive Bit). **Torque the 3/8" -16 FHCS to 32 ft-lbs.**
3. NOTE: We recommend threading both flat head cap screw initially by hand to ensure that you don't cross thread the bolt. **The bolt may seem difficult to thread - this is normal and will ensure proper rack performance. When tightening the 3/8" FHCS ensure that the Allen Key is fully seated in the bolt so that it will not strip.**
4. Now take the upright and saddle and bolt it to the modular base (Item 5 or 2). When bolting the base to the upright make sure that the cleat is facing the larger loft of the base. See Image B.
5. Repeat Steps 1-4 for the remaining three uprights.



If assembled correctly the base and the saddle will be parallel.

Part 2 - Cross Bars



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CROSSBAR ASSEMBLY

1. Pre-thread the all of the Button Head Cap Screw BHCS (Item 18) into the flat side of the Square Nuts (Item 19) and set to the side. See Image A
2. Line up the assembled up rights in pairs as they would be placed onto the truck - left and right with the bases facing the same direction. See Image B
3. Take 2 of the BHCS/Square Nuts (with the square nuts facing up) place one into each of the slots of the upright saddle. See Image D
4. Take one of the Crossbars (Item 1) and orientate the bar so that the bottom is facing the floor. See Image C. Holding the bolts in the slots of the saddle See Image D, slide the square nuts into the bottom T-Slot of the crossbar. See Image E.
5. Repeat Steps 1-4 with the opposite upright.
6. Repeat Steps 1-5 with the other pair

Image A

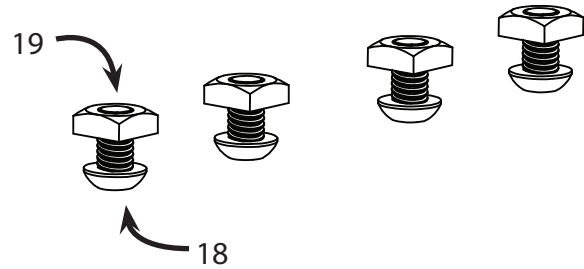


Image B

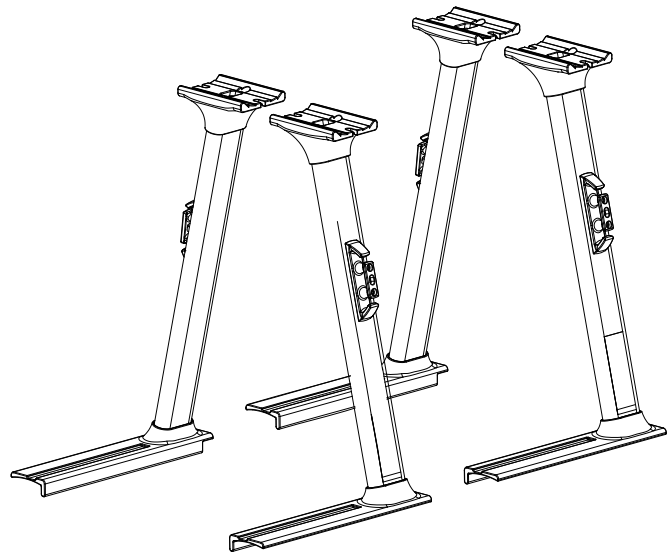


Image C

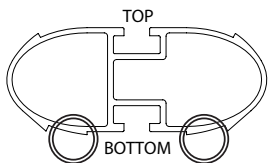


Image D

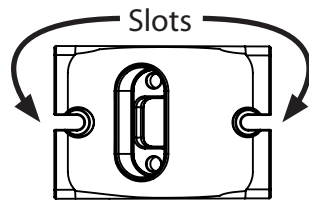
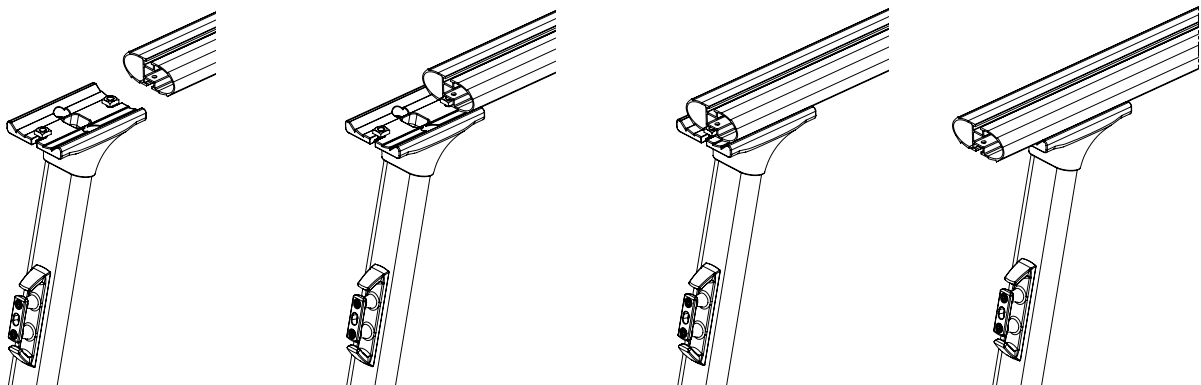


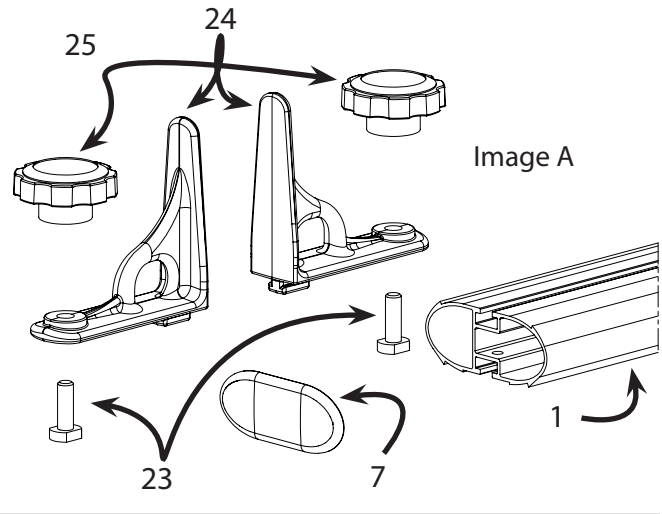
Image E



Part 3 - Accessories & Hardware

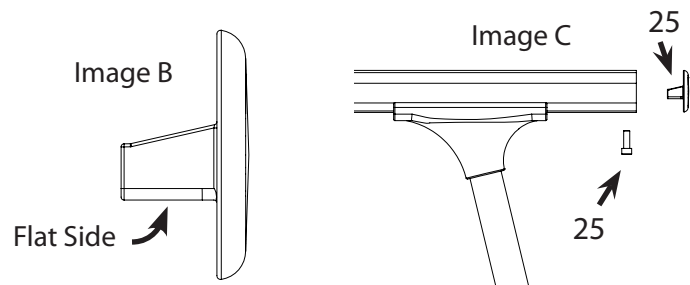
TIEDOWNS AND END CAPS

1. Remove the aluminum crossbar tiedowns (Item 24), T-bolts (Item 23) and knobs (Item 25). Insert the T-bolt through the hole of the tiedown and loosely secure with the knob. See Image A. Slide the unit into the top track of the crossbar and twist the knob until securely in place.
2. Next locate the aluminum crossbar end caps (Item 7). Making sure the flat side of the end cap is facing towards the ground, See Image B insert the end cap into the end of the crossbar and secure using the socket head cap screw (Item 20). See Image C.



INSTALL NOTE:

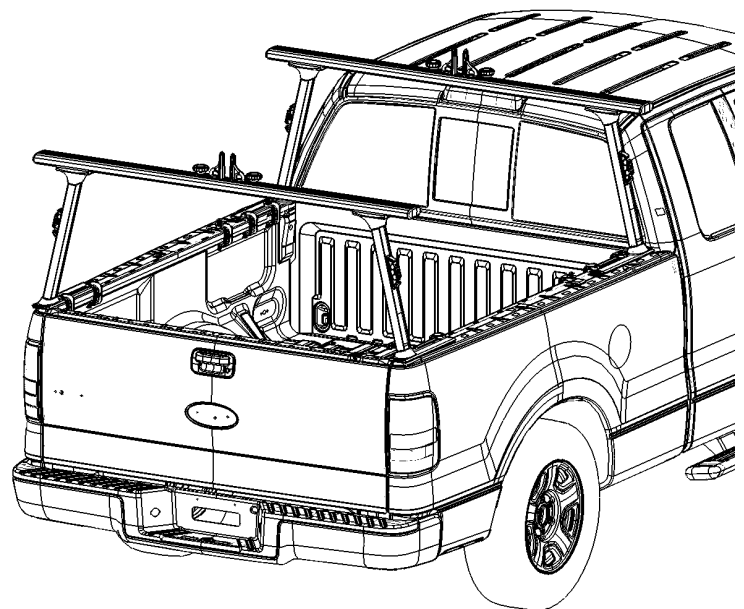
Now your ready to put the rack into the truck. If your alone, we recommend that you place the racks into the trucks bed before placing into position.



INSTALLING THE RACKS

1. Take the rounded shims (Item 6) and place them on the sidewalls of you truck approximately where the uprights will sit.
2. Place the front uprights on top of the rounded shims making sure that the rubber shims are completely under the bases.
3. Place the rear uprights on top of the rounded shims making sure that the rubber shims are completely under the bases.
4. When the racks are in place, adjust the uprights outwards towards the inner lip of the truck bed so that the I-rail of the base is as close to the truck bed as possible.

Note: Due to the taper in many trucks beds, the I-rail on the base may not but completely against the side of the truck bed. This gap is normal and will not affect the performance of the rack.



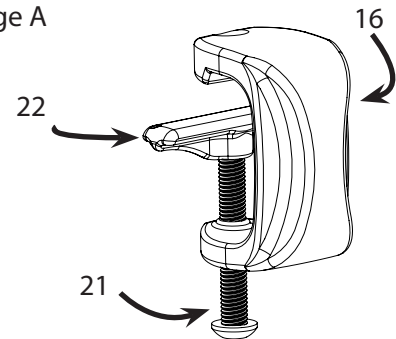
Part 4 - Clamps & Truck Installation

CLAMP ASSEMBLY

1. Take a TB Front Clamp (Item 16) and thread a 3/8"-16 BHCS (Item 21) through the bottom as shown. See Image A
2. Now take a C channel clamp foot (Item 22) and place it on top of the 3/8" BHCS as shown.
3. Repeat steps one and two for the remaining seven clamps.

We recommend that you apply Loc-Tite (red) to any thread that is engaged with the clamp. BHCS (Item 21) should be re-torqued every 5000 miles. ⚠

Image A

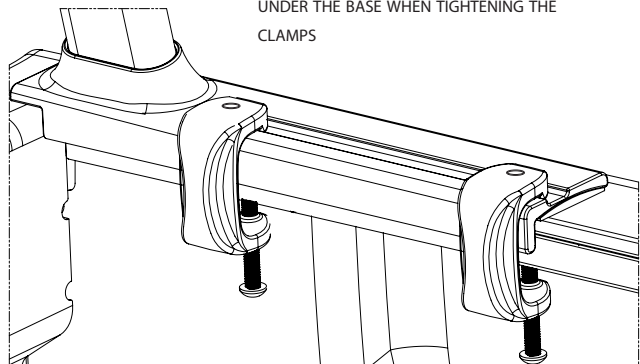


⚠ Note: clamp feet must be used to ensure proper tension between the rack and the truck bed and prevent damage

BASE/CLAMP INSTALLATION

1. First you want to ensure that your racks are in proper position and the shims are in place underneath. The Front Base has a notch in the front - THIS NOTCH MUST BE ALL THE WAY TO THE FRONT OF THE CAB SO THAT THE BASE IS ON THE BULKHEAD.
2. Front Rack - Hook 2 clamp assemblies onto either side of the truck bed rail and slide into the groove on the base. Place the front clamp as far forward toward up right as possible and the rear clamp as far back on the base as possible. See Image B. When positioning the clamps make sure they are spaced at least 7 5/16 inches apart. Any less of a distance will reduce the load capacity of the rack. See Image B
3. Torque the clamps on either side of the rack towards the cab, then follow with the other two clamps towards the rear of the truck. Torque down the BHCS to 14 lb-ft
4. Repeat steps 1-4 on the rear rack. The rear up-rights should sit as far towards the tailgate as possible without the base hanging off the back of the bed rail, while maximizing the distance between the clamps. NOTE: When positioning the clamps make sure they are spaced at least 7 5/16 inches apart. Any less of a distance will reduce the load capacity of the rack. You may adjust the position of the rear rack on the bed to ensure that this distance can be achieved
5. Finally, with the uprights secured you now want to take a measuring tape and center your crossbars. Once centered use your 7/32" Allen Driver to fully secure your crossbars. Torque the BHCS to 27 ft-lbs.

Image B



NOTE: BE SURE TO KEEP THE RUBBER SHIM UNDER THE BASE WHEN TIGHTENING THE CLAMPS

Image C

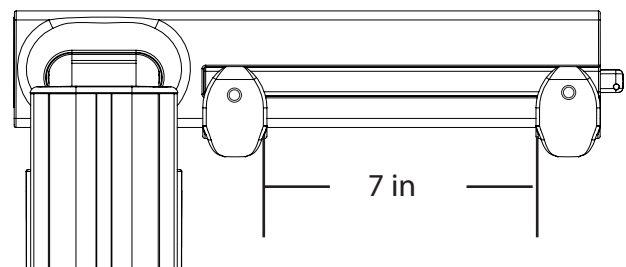
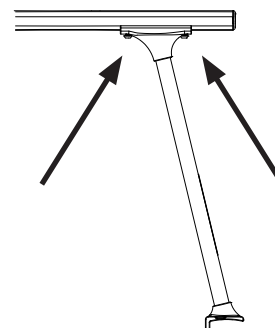


Image D



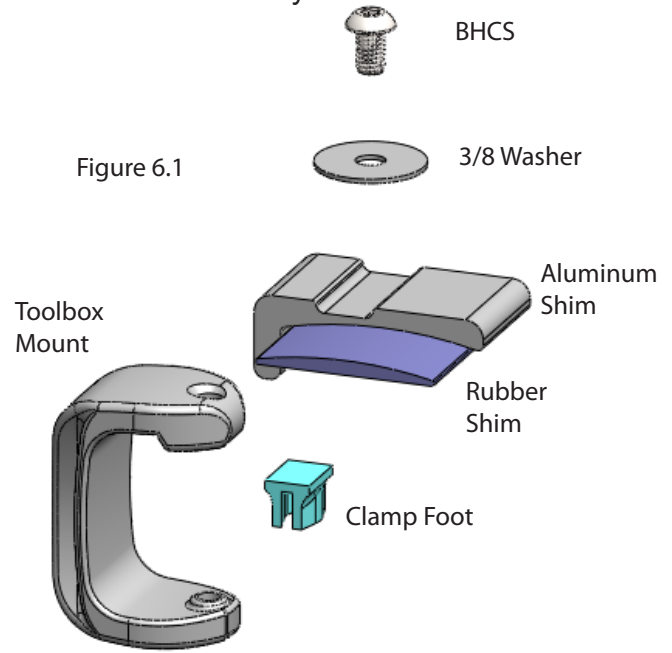
Part 5 - Toolbox Mount

If you have a toolbox, we have included a damage-free toolbox mount as a complimentary accessory for your T-Rac G2. The following instruction will guide you through mounting your toolbox. If you do not have a toolbox, please keep the mounts in case you decide to add one later on.

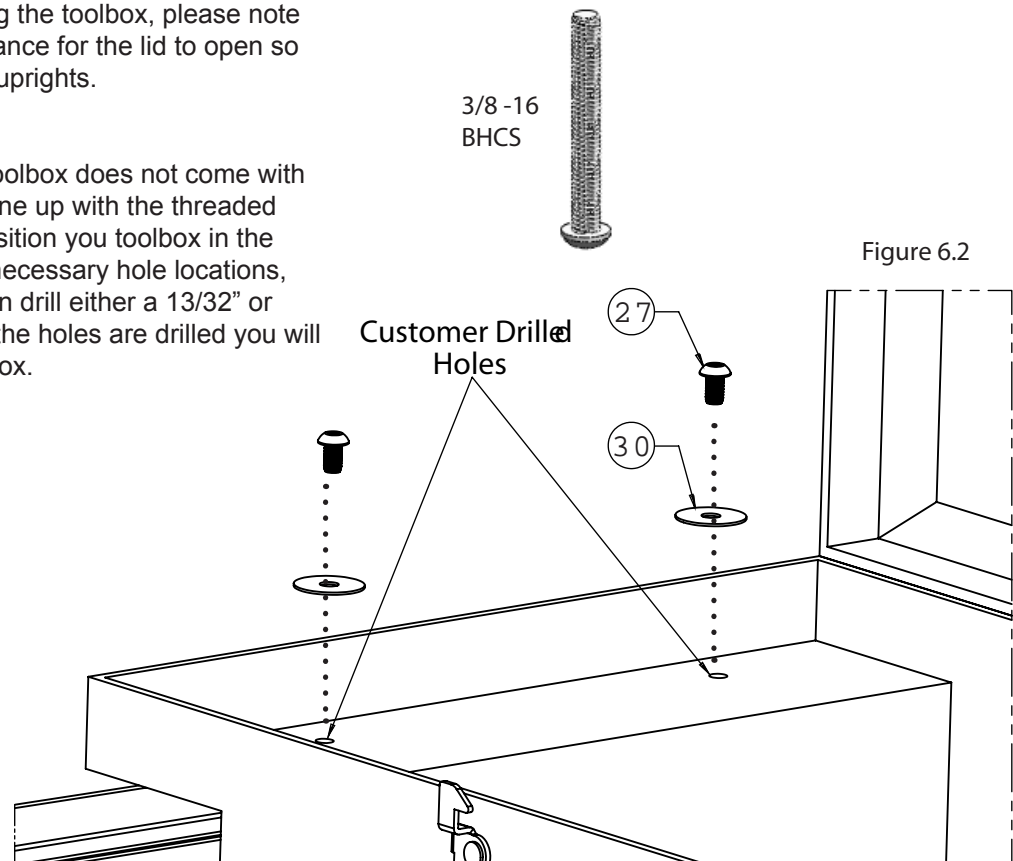
1. First, take one of the TB Rear Mounts and thread a 3/8"-16 BHCS in through the bottom of the clamp.
2. Take the C-Channel Clamp Foot (Item 31) and place it on top of the 3/8" BHCS
3. Repeat Steps 1 & 2 for the opposite TB Rear Mount.
4. Place the Rounded Rubber Shims on the sidewall of your truck, approximately 4" to 5" behind the upright bases. You want this to line up with the front of the toolbox.
5. Place the aluminum shim underneath the TB Rear Mounts.
6. Mount the assembled clamps onto the rounded shims and torque down the BHCS to 14 lb-ft using a 9/16" socket and torque wrench.
7. Place your toolbox on top of the clamps and secure it by using the 3/8" washer and the 3/8"-16 BHCS. Torque the BHCS to 27 ft-lbs.

Note: When positioning the toolbox, please note that there is sufficient clearance for the lid to open so that it does not scratch the uprights.

IMPORTANT: If your toolbox does not come with pre-drilled holes/slots that line up with the threaded clamps, you will need to position you toolbox in the desired location, mark the necessary hole locations, remove the toolbox and then drill either a 13/32" or 7/16" clearance hole. After the holes are drilled you will be able to mount your toolbox.



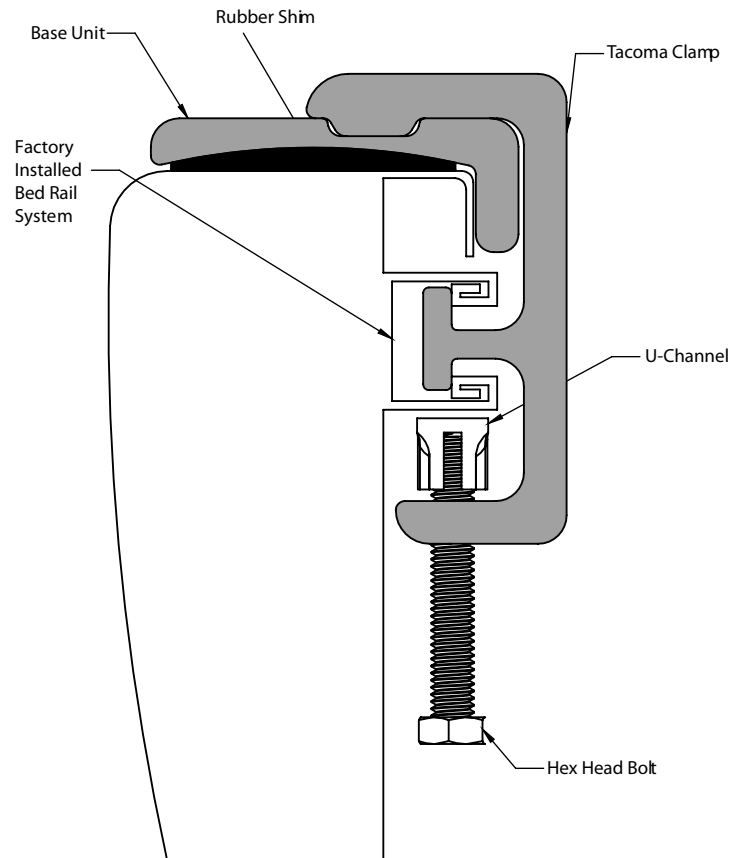
3/8 -16
BHCS



Toyota Tacoma Mount Installation

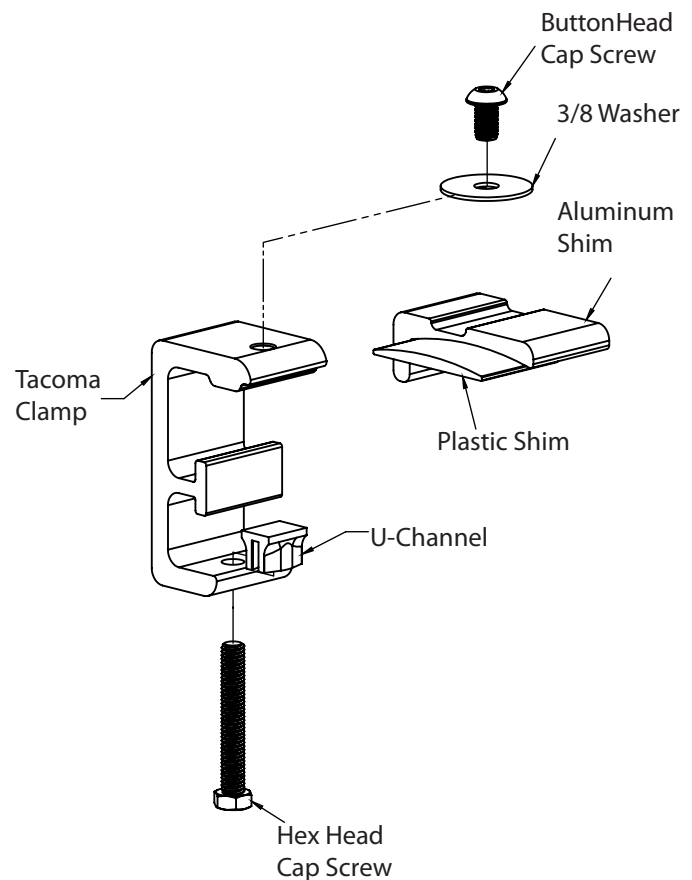
Tacoma Installation (Clamp Set)

1. Remove the plastic end-caps from the factory installed rails, front and back.
 2. Take the Tacoma mount clamp and partially thread a 3/8"-16 hex head cap screw through the tapped hole located on the bottom of the clamp.
 3. Slide two clamps into each factory installed rail from the back end of the truck and replace the rear end-caps.
 4. Slide two clamps into each factory installed rail from the front end of the truck and replace the front end-caps.
 5. With the clamps retained in the track now slide 2 of them on each upright base, the clamps should be spaced as far a part as possible.
 6. With the base in the desired location place a 3" U channel on top of the hex head caps screws. Reference the placement of the uprights from the included installation book.
 7. Torque the hex head cap screws down to 14 lb-ft using a 9/16" open end wrench.
- Note: The 3" U Channel and 3/8"-16 Hex Head Cap Screw are included with the original rack hardware.

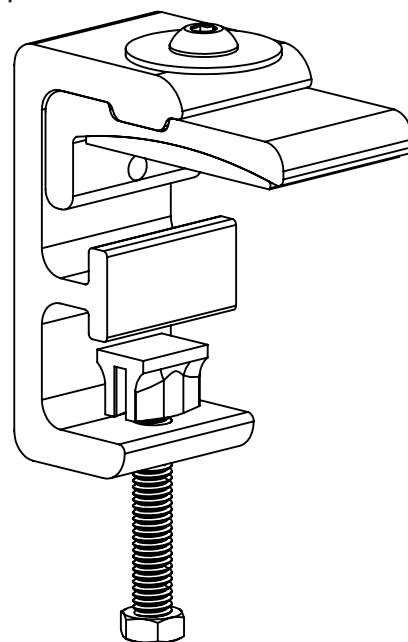


Toyota Tacoma Toolbox Installation

1. Remove the plastic end-caps from the factory installed rails, front and back.
 2. Take the Tacoma Tool Box Mount Clamp and partially thread a 3/8"-16 hex head cap screw through the tapped hole located on the bottom of the clamp.
 3. Slide two clamps into each factory installed rail from the back end of the truck and replace the rear end-caps.
 4. Slide three clamps into each factory installed rail from the front end of the truck and replace the front end-caps.
 5. With the clamps retained in the track now slide 2 of them on each upright base, with the base in the desired location place a 3" U channel on top of the hex head caps screws. Reference the placement of the uprights from the included installation book.
 6. Place a rubber shim and tool box shim under the two remaining clamps along with a 7/8" U channel on top of the hex head caps screws.
 7. Torque the hex head cap screws down to 14 lb-ft using a 9/16" open end wrench.
 8. Follow the remaining steps in Part 4 of directions above to install the toolbox.
- The 3" U Channel and 3/8"-16 Hex Head Cap Screw are included with the original rack hardware.



When Complete



TracRac® Limited Lifetime Warranty



TracRac® Limited Lifetime Warranty

TracRac® Incorporated will warranty all TracRac® truck and van racks manufactured by TracRac® Incorporated during the time that an original retail purchaser owns the product. TracRac® will warranty all other accessories for a period of 2 years from the date of purchase. This warranty terminates if a purchaser transfers the product to any other person. To activate this warranty, the original purchaser must complete and return the Product Registration Card included with the product or complete the Warranty Registration on the TracRac® website at <http://www.tracrac.com>, to enable TracRac® to verify original ownership.

Subject to the limitations and exclusions described in this warranty, TracRac® will remedy defects in the structural integrity of the product related to materials or workmanship by repairing or replacing, at its option, a defective product without charge for parts or labor. In addition, TracRac® may elect, at its option, not to repair or replace a defective product but rather to issue to a purchaser a refund equal to the purchase price paid for the product or a credit to be used toward the purchase of a new TracRac® product.

No warranty is given for defects caused by shipping damage, normal wear and tear, cosmetic discoloration, scratches or chips, road hazards, accidents, unlawful vehicle operations, or modification of, or any types of repair of a truck or van rack system other than those authorized by TracRac®.

No warranty is given for defects resulting from conditions beyond TracRac's control including, but not limited to, misuse, overloading, or failure to assemble, install or use the product in accordance with TracRac's written instructions or guidelines included with the product or made available to the purchaser.

No warranty is given for TracRac® products purchased outside of the United States, Canada and Mexico. In the event that a product is defective, the purchaser should contact the TracRac® Customer Service group in writing or by phone at: 994 Jefferson Street, Fall River, MA 02721 Attn: Customer Service 1 (800) 501 1587. In the event that a product needs to be returned to TracRac®, a TracRac® Customer Service Representative at the address or telephone number listed above will provide the purchaser with the appropriate mailing address and any additional instructions. Please note that the purchaser will be responsible for the cost of mailing the product to TracRac® and that proof of purchase in the form of an original purchase invoice or receipt and a detailed description of the defect must be included in the mailing.

DISCLAIMER OF LIABILITY

Repair or replacement of a defective product or the issuance of a refund or credit (as determined by tracrac) is a purchaser's exclusive remedy under this warranty. Damage to a purchaser's vehicle, cargo and/or to any other person or property is excluded. This warranty is expressly made in lieu of any and all other warranties, express or implied, including the warranties of merchantability and fitness for a particular purpose. Tracrac's sole liability to any purchaser is limited to the remedy set forth above. In no event will tracrac be liable for any lost profits, lost sales, or for any consequential, direct, indirect, incidental, special, exemplary, or punitive damages or for any other damages of any kind or nature. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not be applicable. This warranty gives you specific legal rights, and you may also have other rights, which may vary from state to state.

WARRANTY REGISTRATION FORM

By completing (the form on the next page or on tracrac.com) and returning your PRODUCT REGISTRATION FORM you will receive these important benefits:

WARRANTY CONFIRMATION:

Your prompt product registration confirms your right to the protection available under terms and conditions of your TracRac warranty.

PRODUCT PROTECTION:

We will keep the model number and date of purchase of your TracRac product on file to help refer to this information in the event of a product warranty issue.

WARRANTY REGISTRATION FORM

PERSONAL INFORMATION:

Name(First/Last): _____
 Company: _____
 Street Address: _____
 City: _____
 State: _____
 Zip: _____
 Email: _____

TRUCK INFORMATION:

Make: _____
 Model: _____
 Year: _____

DATE OF PURCHASE:

MM/DD/YYYY: _____

• What TracRac rack model(s) did you purchase?

TracRac CabRac CapRac
 T-Rac G2 TracVan Single Other, please
 TracONE TracVan Double specify: _____
 ConTractor TracVan Triple

• What TracRac accessories, if any, did you purchase?

TracBox Locking Knobs Kayak Mount
 TracBox CO Toolbox Mount Kit Cargo Buckle
 Cantilever Base Rail Tie Downs None
 Tonneau Cover Cross Bar Tie Downs Other, please specify:
 Cargo Divider Bike Mount _____

• What was the total purchase price of the TracRac products you purchased? \$ _____.

• Where did you purchase your TracRac product(s)?

Name: _____
 Type of Retailer _____

OVERALL EXPERIENCE SATISFACTION

How satisfied are you with your overall purchase of your TracRac product?

Very Unlikely to Recommend **1** **2** **3** **4** **5** **6** **7** Very Likely to Recommend

How likely would you be to recommend TracRac products to a friend, family member or business associate?

Very Unlikely to Recommend **1** **2** **3** **4** **5** **6** **7** Very Likely to Recommend

LEARNING PROCESS

• What event, if any, triggered the need for you to purchase this TracRac product?

Bought a new truck
 Started a new business
 Expanded existing business
 Bought new sporting equipment (e.g. Kayak, Canoe)
 Old rack needed replacement
 Just saw it and wanted one

• How did you first learn about this or any other competitive products?

Saw on the road
 Talked to sales/store personnel
 Looked on the internet
 Asked friends or colleagues
 Magazine articles or advertisements
 Television/Radio shows or advertisements
 Store circulars or advertisements

• Where did you go to gather additional information about our products or competitive products? (Check all that apply)

Store
 Friends or Colleagues
 Product Websites
 Internet Forums or Blogs
 Other Websites
 Company telephone customer support
 None

RESEARCH AND USAGE

• What other brands, if any, did you consider before buying your TracRac product(s)? (Check all that apply)

Thule Vanguard
 Weather Guard RackIt
 System One Pace Edwards
 Kargo Master None
 Hauler Other, please specify: _____
 Cross Tread

• What product features most influenced the purchase of your TracRac product(s)? (Check all that apply)

Brand Reputation Quality of Finish
 Style/Appearance No Rust Aluminum Material
 Load Capacity (How much weight/volume it carries) Reliability/Long Lasting
 Load Flexibility (The ability to carry lots of different kinds of loads) Light Weight
 Sliding/Easy to Remove Low Wind Noise
 Price Quality of Design/Construction
 No Drill Mounting Warranty
 Other, please specify: _____

• What do you intend to carry with your TracRac product(s)? (Check all that apply)

Lumber Other Sports Equipment (e.g. Surf Boards, Snow Boards, etc...)
 Ladders Other, please specify: _____
 Other Home Building/Improvement Products
 Kayaks/Small Boats Bikes

PURCHASE AND INSTALLATION SATISFACTION

Please tell us how satisfied you were with the following elements of your initial TracRac Experience:

1. How easy it was to learn about our products?

Very Unlikely to Recommend 1 2 3 4 5 6 7 Very Likely to Recommend

2. How easy it was to choose the right TracRac product for your needs?

Very Unlikely to Recommend 1 2 3 4 5 6 7 Very Likely to Recommend

3. Ability to find a place to purchase our products ?

Very Unlikely to Recommend 1 2 3 4 5 6 7 Very Likely to Recommend

4. How knowledgeable your sales person was about our products?

Very Unlikely to Recommend 1 2 3 4 5 6 7 Very Likely to Recommend

5. How long it took to get your product delivered?

Very Unlikely to Recommend 1 2 3 4 5 6 7 Very Likely to Recommend

6. The quality of the installation (if you paid for installation)

Very Unlikely to Recommend 1 2 3 4 5 6 7 Very Likely to Recommend

7. Length of time to install our product (if you self-installed)

Very Unlikely to Recommend 1 2 3 4 5 6 7 Very Likely to Recommend

8. How well the product fit your truck / How the rack looks on your vehicle?

Very Unlikely to Recommend 1 2 3 4 5 6 7 Very Likely to Recommend

• Please tell us if there is anything we could do better in the future:

• Please tell us if you have any product improvements or suggestions:

DEMOGRAPHIC INFORMATION:

This information will be used in aggregate form only to help us determine how best to provide our target customers with information in the future. This information will never be used or provided to anyone for any other purposes.

- What will you use your truck for?
 Work Only
 Personal Only.
 Work & Personal

• If you selected "Work" as a use for our products please tell us which of the following best describes your type of work. (Circle all the apply)

- | | |
|-------------------------|-------------------------|
| Residential Contracting | Carpentry / Cabinetry |
| Commercial Contracting | Masonry / Concrete |
| Roofing | Construction Management |
| Plumbing | Engineer/Architect |
| Electrical Contracting | Other, please specify |
| Painting | |

• Which of the following activities do you participate in or have an interest in? (Circle all the apply)

- | | |
|------------------------|------------------------------|
| Skiing / Snowboarding | Golf |
| Dirt Bike / ATV Riding | Automotive Repair/Tuning |
| Kayaking / Canoeing | NASCAR / Auto Racing |
| Boating / Sailing | DIY / Home Repair-Remodeling |
| Hunting / Fishing | Gardening |
| Camping / Hiking | Other, please specify |
| Bicycling | |

• Date of Birth: _____

• Education Level

- | | |
|--------------------------------------------------|--------------------------------------------------------------------|
| SomeHighSchool..... <input type="checkbox"/> | Graduate Degree (Masters, Doctorate)..... <input type="checkbox"/> |
| HighSchoolGraduate..... <input type="checkbox"/> | |
| CollegeDegree..... <input type="checkbox"/> | |

• Which best describes your family income? (Circle)

- | | |
|-------------------|---------------------|
| Under \$25,000 | \$100,00-\$149,999 |
| \$25,000-\$49,999 | \$150,000-\$199,999 |
| \$50,000-\$74,999 | \$200,000 or over |
| \$75,000-\$99,999 | |

• Would you like us to notify you when TracRac launches new products or has major sales/promotions?

- Yes, please use my mailing address.
 Yes, please use my E-Mail address.....

Email: _____

Please Mail your completed Product Registration Form to :

TracRac Inc.
 Product Registration
 994 Jefferson St. Fall River, MA. 02721

PRODUCTION CODE: